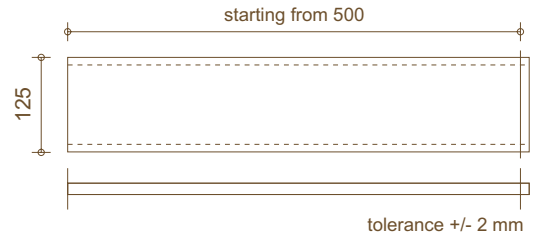


BBS charging

standard

longitudinal edges standard profiles on both sides
transverse edges cut right-angled | tolerance +/- 2 mm



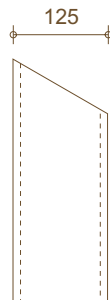
CNC-machining

regular CNC-machining

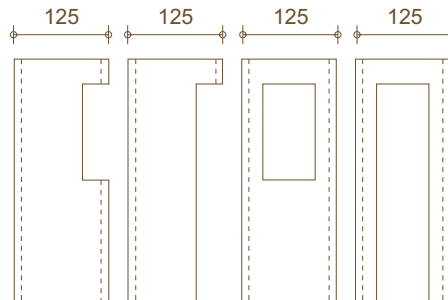
longitudinal edges standard profiles on both sides
transverse edges cut right-angled or angled



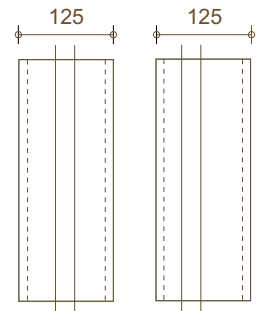
double bevel cut



single bevel cut



cuttings



max. 2 longitudinal cuts

special CNC-machining

every machining, except those illustrated in regular CNC-machining,
e.g.:
machining at transverse edges [notches, millcuttings, flatterings,...]
cuttings < 25 cm
round respectively cured machining
drillings, slots,...

on request | surcharge

general

charging

charging width = 125 cm | 62.5 cm
lengths are rounded up to full cm
the circumlocutory rectangle sets the standard

minimum size

BBS minimum width: 25 cm | minimum surface: 0.5 m²

tools

5-axial chain saw and circular saw | max. cutting depth = 35 cm
milling cutter | diameter 40 mm (on request), 80 mm, 100 mm
special tools on request